

DUPLEX STRAINER * DUAL BALL TYPE * THREE PIECE BODY

ANSI CLASS 150 * CARBON & STAINLESS * FLANGED & THREADED

NEW Three-Piece Design!

MODELS: DS 596-CS (Threaded - Carbon Steel)

DS 596-SS

(Threaded - Stainless Steel)

DS 696-CS

(Flanged - Carbon Steel)

DS 696-SS

(Flanged - Stainless Steel)



FEATURES

SIZE RANGE: 3/4" ~ 4"

♦ DUAL-BALL DIVERTER DESIGN

THIS DUPLEX IS DESIGNED WITH TWO STAINLESS STEEL BALLS THAT EFFICIENTLY DIVERT THE PIPELINE FLOW FROM ONE BASKET CHAMBER TO THE OTHER. TEFLON SEATS ENSURE A POSITIVE SEAL AND HELP TO PREVENT SEEPAGE INTO THE CHAMBER THAT IS BEING SERVICED FOR CLEANING.

♦ EASY TO OPERATE

TITAN FCI'S DUPLEX STRAINER FEATURES A LOW TORQUE, EASY TO OPERATE HANDLE THAT DOES NOT REQUIRE A GEARBOX. ADDITIONALLY, THE HANDLE'S POSITION CLEARLY INDICATES WHICH BASKET IS IN SERVICE AND WHICH BASKET CAN SAFELY BE REMOVED FOR CLEANING.

♦ REDUCED "IN-LINE" MAINTENANCE

TITAN'S DUPLEX HAS NUMEROUS ATTRIBUTES THAT HELP REDUCE MAINTENANCE DURING CLEANING OPERATIONS. FIRST, THE DUAL BALL DESIGN ISOLATES EACH CHAMBER AND KEEPS THE SERVICING CHAMBER DRY DURING CLEANING. THERE ARE ALSO NO SPECIAL TOOLS REQUIRED TO ACCESS AND REMOVE THE STRAINING ELEMENT FROM THE CHAMBER. LASTLY, THE DUPLEX PROVIDES COVER VENTS, DRAIN PLUGS, AND FOOT PADS ON EACH CHAMBER.

♦ ENDLESS SCREEN OPTIONS

THIS STRAINER CAN BE FITTED WITH VIRTUALLY ANY CONFIGURATION OF PERFORATION OR MESH LINED STRAINING ELEMENTS. STRAINING ELEMENTS CAN ALSO BE CONSTRUCTED FROM SPECIAL MATERIALS SUCH AS ALLOY 20.

TECHNICAL

PRESSURE/ TEMPERATURE RATING (1) CARBON STEEL - A216 GR. WCB - CLASS 150

WOG (Non-shock): 200 PSI @ 150 °F

PRESSURE/ TEMPERATURE RATING (1) STAINLESS STEEL- A351 GR. CF8M - CLASS 150

WOG (Non-shock): 200 PSI @ 150 °F

1. The above listed temperatures are theoretical and may vary during actual operating conditions.

GENERAL APPLICATION: THE DUPLEX STRAINER IS A UNIQUE PRODUCT WITHIN THE PIPELINE INDUSTRY. LIKE OTHER BASKET STRAINERS, THE DUPLEX STRAINER PROTECTS EXPENSIVE DOWNSTREAM EQUIPMENT BY MECHANICALLY REMOVING SOLIDS FROM FLOWING FLUIDS VIA A PERFORATED, MESH, OR WEDGE WIRE STRAINING ELEMENT. HOWEVER, THE DUPLEX STRAINER IS DESIGNED WITH TWO BASKET CHAMBERS AND A FLOW DIVERTER SYSTEM THAT ALLOWS THE PIPELINE FLOW TO BE SWITCHED FROM ONE CHAMBER TO THE OTHER, COMPLETELY ISOLATING THE FLOW TO A SINGLE CHAMBER. THIS MAKES THE DUPLEX STRAINER IDEAL FOR NON-INTERRUPTIBLE APPLICATIONS THAT CANNOT BE SHUT DOWN DURING ROUTINE MAINTENANCE AND CLEANING OPERATIONS.

The above data represents common market and service applications. No representation or guarantee, expressed or implied, is given due to the numerous variations of concentrations, temperatures and flow conditions that may occur during actual service.

TITAN FLOW CONTROL, Inc.

DUPLEX BASKET STRAINER

Threaded Ends

Flanged Ends

DS 596-CS (Carbon Steel) DS 69

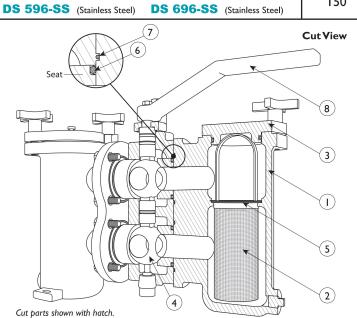
DS 696-CS (Carbon Steel)

ANSI Class 150

	BILL OF MATERIALS (1)						
No.	Part	DS 596/696-CS	DS 596/696-SS				
I	Main Body / Basket Housing (2)	Carbon Steel A216 Gr.WCB	Stainless Steel A351 Gr. CF8M				
2	Straining Element (3)	Stainless Steel	Stainless Steel				
3	Cover	Carbon Steel A216 Gr.WCB	Stainless Steel A351 Gr. CF8M				
4	Ball	Stainless Steel	Stainless Steel				
5	O-Ring Straining Element	Buna-N	Viton				
6	Seat Seal	Teflon (PTFE)	Teflon (PTFE)				
7	Seals	Buna-N	Viton				
8	Handle	Carbon Steel Zinc Coated	Carbon Steel Zinc Coated				

- Bill of Materials represents standard materials. Equivalent or better materials may be substituted at the manufacturer's discretion.
- 2. Aluminum Bronze and Cast Iron units are also available.
- 3. Denotes recommended spare parts.

Front View



Illustrations are representative of a 1" DS696-CS (Flanged model). Please ask for certified drawings when required.

E Basket Removal Center Line to Bottom Unit Width

Top View	OUTLET
AF / AT Face to Face	
	INLET

	DIME	ENSION	IS AND	PERFOR	RMANC	E DATA	(1)		
SIZE (2)	in	3/4 ⁽³⁾	I	I 1/4	I 1/2	2	2 1/2	3 ⁽³⁾	4 ⁽³⁾
SIZE (-)	mm	20	25	32	40	50	65	80	100
AF DIMENSION	in		7.0	9.37	9.37	10.6	13.5	13.5	16.0
FLANGED FACE TO FACE	mm		178	238	238	270	343	343	406
AT DIMENSION	in	5.59	5.59	7.5	7.5	10.0	11.5		
THREADED FACE TO FACE	mm	142	142	191	191	254	292		
B DIMENSION	in	12.95	12.95	15.12	15.12	18.43	22.05	22.0	26.85
UNIT WIDTH (INCLUDING PLUG)	mm	329	329	384	384	468	560	560	682
C DIMENSION	in	11.0	11.0	14.2	14.2	17.7	22.0	22.0	25.2
HEIGHT WITH HANDLE	mm	280	280	360	360	450	560	560	640
D DIMENSION	in	5.83	5.83	8.3	8.3	10.7	13.7	13.7	15.9
CENTER LINE TO BOTTOM	mm	148	148	211	211	271	347	347	403
E DIMENSION	in	15.4	15.4	21.3	21.3	26.4	35.0	35.0	41.0
BASKET REMOVAL	mm	390	390	541	541	670	885	885	1040
APPROXIMATE WEIGHT	lb		46.3	73.9	73.9	121.3	237.0	238.1	373.7
DS 696, FLANGED	kg		21	33.5	33.5	55	107.5	108	169.5
APPROXIMATE WEIGHT	lb	43.7	43.0	69.9	69.5	119.0	227.0		
DS 596,THREADED	kg	19.8	19.5	31.7	31.5	54	103		
Flow Coefficient	C _v	13	14	19	24	42	68	105	180

- 1. Dimensions, weights, and flow coefficients are provided for reference only. Always request certified drawings.
- 2. Larger sizes (5" ~ 8") are available upon request. Please contact factory for pricing and delivery.
- 3. Flanged units are not available in 3/4" size; threaded units are not available in 3" or 4" sizes.

PRESSURE - TEMPERATURE RATING						
ANSI Class 150	DS 596/696-CS	DS 596/696-SS				
WOG (Non-shock)	200 PSI @ 150 °F	200 PSI @ 150 °F				

REFERENCED STANDARDS & CODES			
Code	Description		
ASME/ANSI B16.5	Pipe Flanges and Flanged Fittings		
ASME/ANSI B16.11	Forged Steel Fittings, Socket-Welding, and Threaded		

MATERIAL TEMPERATURES			
Seat/Seal/Ball	Temp Range		
Buna-N (Seal)	-20 ~ 250 °F		
Viton (Seal)	-40 ~ 400 °F		
Stainless Steel Ball	Max 450 °F		

STANDARD SCREEN SELECTIONS						
Size	Size Liquid Open Area Steam Open Area					
3/4" ~ 4" 1/16 (.0625) 41% Not Recommended						

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DUPLEX STRAINER * QUAD BALL TYPE * THREE PIECE BODY

ASME CLASS 125 (CI) & 150 (CS & SS) * FLANGED

MODELS: DS 695-CI

(Flanged - Cast Iron)

DS 696-CS

(Flanged - Carbon Steel)

DS 696-SS

(Flanged - Stainless Steel)

Quad-Ball Design!



FEATURES

SIZE RANGE: 6" ~ 8"

♦ UNIQUE QUAD-BALL DIVERSION SYSTEM

REVOLUTIONARY FOUR BALL DESIGN THAT EFFICIENTLY DIVERTS THE PIPELINE FLOW FROM ONE CHAMBER TO THE OTHER. TEFLON SEATS ENSURE A POSITIVE SEAL AND HELP TO PREVENT SEEPAGE INTO THE CHAMBER THAT IS BEING CLEANED.

♦ LOW OPERATING TORQUE

TITAN FCI'S DUPLEX STRAINER FEATURES A LOW TORQUE, EASY TO OPERATE HANDLE THAT DOES NOT REQUIRE ANY AUTOMATION. ADDITIONALLY, THE HANDLE'S POSITION CLEARLY INDICATES WHICH BASKET IS IN SERVICE AND WHICH BASKET CAN SAFELY BE REMOVED FOR CLEANING.

THE OUAD BALL DESIGN ISOLATES EACH CHAMBER AND KEEPS THE SERVICING CHAMBER DRY DURING CLEANING. NO SPECIAL TOOLS ARE REQUIRED TO ACCESS AND REMOVE THE STRAINING ELEMENT FROM THE CHAMBER. COVER VENTS, DRAIN PLUGS, AND FOOT PADS ARE PROVIDED ON EACH CHAMBER.

O NUMEROUS OTHER BENEFITS

TITAN'S NEW DESIGN OFFERS COUNTLESS OTHER ADVANTAGES INCLUDING: NO INTERRUPTION IN SERVICE, COMPACT STRUCTURE, LONG SERVICE LIFE, AND LOW PRESSURE DROP.

TECHNICAL

PRESSURE/ TEMPERATURE RATING (1) CAST IRON - A126 GR.B - CLASS 125

WOG (Non-shock): 200 PSI @ 150 °F

PRESSURE/TEMPERATURE RATING (I) CARBON STEEL- A216 GR.WCB - CLASS 150

WOG (Non-shock): 285 PSI @ 100 °F

PRESSURE/TEMPERATURE RATING (I) STAINLESS STEEL- A351 GR. CF8M - CLASS 150

WOG (Non-shock): 275 PSI @ 100 °F

1. The above listed temperatures are theoretical and may vary during actual operating conditions.

GENERAL APPLICATION: THE DUPLEX STRAINER IS A UNIQUE PRODUCT WITHIN THE PIPELINE INDUSTRY. LIKE OTHER BASKET STRAINERS, THE DUPLEX STRAINER PROTECTS EXPENSIVE DOWNSTREAM EQUIPMENT BY MECHANICALLY REMOVING SOLIDS FROM FLOWING FLUIDS VIA A PERFORATED, MESH, OR WEDGE WIRE STRAINING ELEMENT. HOWEVER, THE DUPLEX STRAINER IS DESIGNED WITH TWO BASKET CHAMBERS AND A FLOW DIVERTER SYSTEM THAT ALLOWS THE PIPELINE FLOW TO BE SWITCHED FROM ONE CHAMBER TO THE OTHER, COMPLETELY ISOLATING THE FLOW TO A SINGLE CHAMBER. THIS MAKES THE DUPLEX STRAINER IDEAL FOR NON-INTERRUPTIBLE APPLICATIONS THAT CANNOT BE SHUT DOWN DURING ROUTINE MAINTENANCE AND CLEANING OPERATIONS.

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TITAN FLOW CONTROL, Inc.

DUPLEX BASKET STRAINER Flanged Ends

DS 696-CS (Carbon Steel) • DS 696-SS (Stainless Steel)
DS 695-CI (Cast Iron)

ASME Class 125 CI

ASME Class 150 CS & SS

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BILL OF MATERIALS (1)					
No.	Part	DS 696-CS	DS 696-SS	DS 695-CI	
1	Body	Carbon Steel A216 Gr.WCB	Stainless Steel A351 Gr. CF8M	Cast Iron A126 Gr. B	
2	Straining Element (3)	Stainless Steel	Stainless Steel	Stainless Steel	
3	Cover	Carbon Steel A216 Gr.WCB	Stainless Steel A351 Gr. CF8M	Cast Iron A126 Gr. B	
4	Ball	Stainless Steel Type 304	Stainless Steel Type 304	Stainless Steel Type 304	
5	O-Ring	Buna-N	Viton	Buna-N	
6	Seat	Teflon (PTFE)	Teflon (PTFE)	Teflon (PTFE)	
7	Seal	Buna-N	Viton	Buna-N	
8	O-Ring Body	Buna-N	Viton	Buna-N	
9	Handle	Carbon Steel Zinc Coated	Carbon Steel Zine Coated	Carbon Steel Zinc Coated	

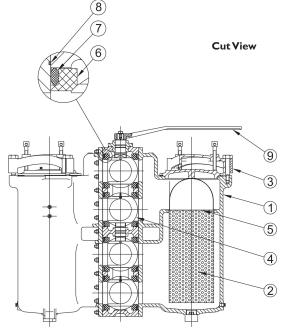
- Bill of Materials represents standard materials. Equivalent or better materials may be substituted at the manufacturer's discretion.
- 2. Aluminum Bronze units are also available.
- 3. Denotes recommended spare parts.

DIMENSIONS AND PERFORMANCE DATA (1)					
SIZE (2)	in	6"	8"		
SIZE (-)	mm	300	350		
AF DIMENSION	in	22	26.75		
FACE TO FACE	mm	559	680		
B DIMENSION	in	35.31	48.50		
UNIT WIDTH (INCLUDING PLUG)	mm	897	1368		
C DIMENSION	in	35.63	45.12		
HEIGHT WITH HANDLE	mm	905	1146		
D DIMENSION	in	24.45	30.39		
CENTER LINE TO BOTTOM	mm	621	772		
E DIMENSION	in	48	62		
BASKET REMOVAL	mm	1220	1575		
APPROXIMATE WEIGHT	lb	850	1600		
DS DS695/696, FLANGED	kg	386	726		
Flow Coefficient	C _v	429	776		

 Dimensions, weights, and flow coefficients are provided for reference only. Always request certified drawings.

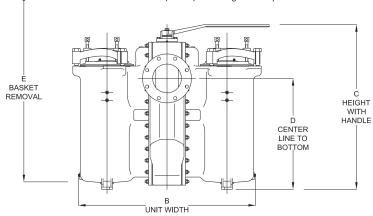
Please contact factory for more information.

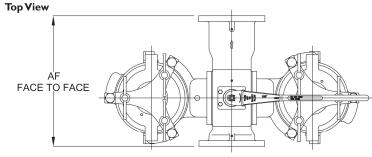
Larger, fabricated duplex strainers are available. Fabricated duplex strainers can be designed to meet any space or application requirements.



Cut parts shown with hatch.

Illustrations are representative of a 1" DS696-CS (Flanged model). Please ask for certified drawings when required.





PRESSURE - TEMPERATURE RATING

ASME Class 125	DS 695-CI	
WOG (Non-shock)	200 PSI @ 150 °F	
ASME Class 150	DS 696-CS	DS 696-SS
WOG (Non-shock)	285 PSI @ 100 °F	275 PSI @ 100 °F

STANDARD SCREEN SELECTIONS						
Size	Size Liquid Open Area Steam Open Area					
6" ~ 8"	1/8" (0.125)	41%	Not Rec	ommended		

MATERIAL TEMPERATURES		REFERENCED STANDARDS & CODES		
Seat/Seal/Ball	Temp Range	Code Description		
Buna-N (Seal)	-20 ~ 250 °F	ASME/ANSI B16.5	Pipe Flanges and Flanged Fittings	
Viton (Seal)	-40 ~ 400 °F	ASME/ANSI B16.11	Forged Steel Fittings, Socket-Welding, and Threaded	
Stainless Steel Ball	Max 450 °F	ASME B16.1	Gray Iron Pipe Flanges and Flanged Fittings	

Front View

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DUPLEX STRAINER * DUAL BALL TYPE * THREE PIECE BODY

ASME CLASS 300 * CARBON & STAINLESS * FLANGED & THREADED

Pressure

MODELS: DS 796-CS

(Threaded - Carbon Steel)

DS 796-SS

(Threaded - Stainless Steel)

DS 896-CS

(Flanged - Carbon Steel)

DS 896-SS

(Flanged - Stainless Steel)



4" DS 896-CS

FEATURES

SIZE RANGE: Threaded: 3/4" ~ 3" Flanged: I" ~ 4"

♦ DUAL-BALL DIVERTER DESIGN

THIS DUPLEX IS DESIGNED WITH TWO STAINLESS STEEL BALLS THAT EFFICIENTLY DIVERT THE PIPELINE FLOW FROM ONE BASKET CHAMBER TO THE OTHER. TEFLON SEATS ENSURE A POSITIVE SEAL AND HELP PREVENT SEEPAGE INTO THE CHAMBER THAT IS BEING SERVICED.

♦ EASY TO OPERATE

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♦ REDUCED "IN-LINE" MAINTENANCE

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♦ ENDLESS SCREEN OPTIONS

THIS STRAINER CAN BE FITTED WITH VIRTUALLY ANY CONFIGURATION OF PERFORATION OR MESH LINED STRAINING ELEMENTS. STRAINING ELEMENTS CAN ALSO BE CONSTRUCTED FROM SPECIAL MATERIALS SUCH AS ALLOY 20.

TECHNICAL

PRESSURE/ TEMPERATURE RATING (1) CARBON STEEL - A216 GR. WCB - CLASS 300

WOG (Non-shock): 740 PSI @ 100 °F

PRESSURE/ TEMPERATURE RATING (1) STAINLESS STEEL- A351 GR. CF8M - CLASS 300

WOG (Non-shock): 720 PSI @ 100 °F

1. The above listed temperatures are theoretical and may vary during actual operating conditions.

GENERAL APPLICATION: THE DUPLEX STRAINER IS A UNIQUE PRODUCT WITHIN THE PIPELINE INDUSTRY. LIKE OTHER BASKET STRAINERS, THE DUPLEX STRAINER PROTECTS EXPENSIVE DOWNSTREAM EQUIPMENT BY MECHANICALLY REMOVING SOLIDS FROM FLOWING FLUIDS VIA A PERFORATED, MESH, OR WEDGE WIRE STRAINING ELEMENT. HOWEVER, THE DUPLEX STRAINER IS DESIGNED WITH TWO BASKET CHAMBERS AND A FLOW DIVERTER SYSTEM THAT ALLOWS THE PIPELINE FLOW TO BE SWITCHED FROM ONE CHAMBER TO THE OTHER, COMPLETELY ISOLATING THE FLOW TO A SINGLE CHAMBER. THIS MAKES THE DUPLEX STRAINER IDEAL FOR NON-INTERRUPTIBLE APPLICATIONS THAT CANNOT RE SHUT DOWN DURING ROUTINE MAINTENANCE OPERATIONS.

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TITAN FLOW CONTROL, Inc.

DUPLEX BASKET STRAINER

Threaded Ends Flanged Ends

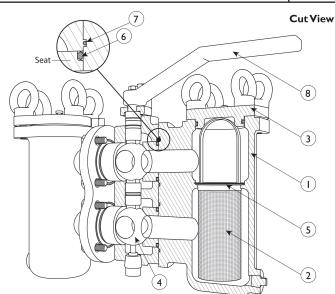
DS 796-CS (Carbon Steel) DS 896-CS (Carbon Steel)

DS 796-SS (Stainless Steel) DS 896-SS (Stainless Steel)

ASME Class 300

	BILL OF MATERIALS (1)						
No.	Part	DS 796/896-CS	DS 796/896-SS				
ı	Main Body / Basket Housing	Carbon Steel A216 Gr.WCB	Stainless Steel A351 Gr. CF8M				
2	Straining Element (2)	Stainless Steel	Stainless Steel				
3	Cover	Carbon Steel A216 Gr.WCB	Stainless Steel A351 Gr. CF8M				
4	Ball	Stainless Steel	Stainless Steel				
5	O-Ring Straining Element	Buna-N	Viton				
6	Seat Seal	Teflon (PTFE)	Teflon (PTFE)				
7	Seals	Buna-N	Viton				
8	Handle	Carbon Steel Zinc Coated	Carbon Steel Zinc Coated				

- Bill of Materials represents standard materials. Equivalent or better materials may be substituted at the manufacturer's discretion.
- 2. Denotes recommended spare parts.



Illustrations are representative of a 1" DS896-CS (Flanged model). Please ask for certified drawings when required.

Front	View		
E Basket Removal	B Unit Width	D Center Line to Bottom	C Height with Handle

Top View	OUTLET				
AF / AT Face to Face					
	INI FT				

DIMENSIONS AND PERFORMANCE DATA (1)									
SIZE (2)	in	3/4 ⁽³⁾	I	I 1/4	I 1/2	2	2 1/2	3	4 (3)
	mm	20	25	32	40	50	65	80	100
AF DIMENSION	in		7.40	9.84	9.84	11.18	14.28	14.28	16.61
FLANGED FACE TO FACE	mm		188	250	250	284	363	363	422
AT DIMENSION	in	5.59	5.59	7.5	7.5	10.0	11.5	11.5	
THREADED FACE TO FACE	mm	142	142	191	191	254	292	292	
B DIMENSION	in	12.95	12.95	15.12	15.12	18.43	22.05	22.0	26.85
UNIT WIDTH (INCLUDING PLUG)	mm	329	329	384	384	468	560	560	682
C DIMENSION	in	11.0	11.0	14.2	14.2	17.7	22.0	22.0	25.2
HEIGHT WITH HANDLE	mm	280	280	360	360	450	560	560	640
D DIMENSION	in	5.83	5.83	8.3	8.3	10.7	13.7	13.7	15.9
CENTER LINE TO BOTTOM	mm	148	148	211	211	271	347	347	403
E DIMENSION BASKET REMOVAL	in	15.4	15.4	21.3	21.3	26.4	35.0	35.0	41.0
	mm	390	390	541	541	670	885	885	1040
APPROXIMATE WEIGHT DS 896, FLANGED	lb		46.3	73.9	73.9	121.3	237.0	238.1	373.7
	kg		21	33.5	33.5	55	107.5	108	169.5
APPROXIMATE WEIGHT DS 796,THREADED	lb	43.7	43.0	69.9	69.5	119.0	227.0		
	kg	19.8	19.5	31.7	31.5	54	103		
Flow Coefficient	C _v	13	14	19	24	42	68	105	180

- 1. Dimensions, weights, and flow coefficients are provided for reference only. Always request certified drawings.
- 2. Larger sizes in pressure class 150 are available. See literature: DS695/696-CS/SS
- 3. Flanged units are available in $1"\sim 4"$ sizes; threaded units are available in $3/4"\sim 3"$ sizes.

PRESSURE - TEMPERATURE RATING					
ANSI Class 300	DS 796/896-CS	DS 796/896-SS			
WOG (Non-shock)	740 PSI @100 F	720 PSI @ 100 F			

REFERENCED STANDARDS & CODES				
Code Description				
ASME B16.5	Pipe Flanges and Flanged Fittings			
ASME B16.11	Forged Steel Fittings, Socket-Welding, and Threaded			

MATERIAL TEMPERATURES				
Seat/Seal/Ball Temp Range				
Buna-N (Seal)	-20 ~ 250 °F			
Viton (Seal)	-40 ~ 400 °F			
Stainless Steel Ball	Max 450 °F			

STANDARD SCREEN SELECTIONS						
Size Liquid Open Area Steam Open Area						
3/4" ~ 4"	1/16 (.0625)	41%	Not Recommended			

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